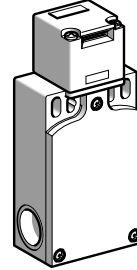
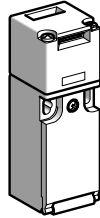


# Limit switches

For safety solutions using Preventa Plastic, turret head (1), types XCS-PA, XCS-TA and XCS-TE 1 ou 2 cable entries M16 x 1.5 (2)

Type of switch Without locking of operating key



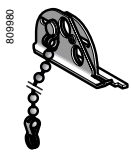
References of switches without operating key (⊖ N/C contact with positive opening operation)

2-pole N/C + N/O break before make slow break (3)		<b>XCS-PA592</b> ⊖	-
2-pole N/O + N/C make before break slow break (3)		<b>XCS-PA692</b> ⊖	-
2-pole N/C + N/C slow break (3)		<b>XCS-PA792</b> ⊖	-
3-pole N/C + N/O + N/O (2 N/O staggered) slow break (3)		-	<b>XCS-TA592</b> ⊖
3-pole N/C + N/C + N/O (N/O staggered) slow break (3)		-	<b>XCS-TA792</b> ⊖
3-pole N/C + N/C + N/C slow break (3)		-	<b>XCS-TA892</b> ⊖
Weight (kg)	0.110		0.160

Complementary characteristics not shown under general characteristics (page 32921/3)

<b>Actuation speed</b>	Maximum : 0.5 m/s, minimum : 0.01 m/s
<b>Resistance to forcible key withdrawal</b>	<b>XCS-PA, XCS-TA</b> : 10 N (50 N using operating keys <b>XCS-Z12</b> or <b>XCS-Z13</b> together with guard retaining device <b>XCS-Z21</b> ) <b>XCS-TE</b> : 500 N
<b>Mechanical durability</b>	<b>XCS-PA, XCS-TA</b> : > 1 million operating cycles <b>XCS-TE</b> : 1 million operating cycles
<b>Maximum operating rate</b>	For maximum durability : 600 operating cycles per hour
<b>Minimum force for positive opening</b>	15 N
<b>Cable entry</b>	<b>XCS-PA, XCS-TE</b> : 1 entry tapped M16 x 1.5 for ISO cable gland. <b>XCS-TA</b> : 2 entries tapped M16 x 1.5 for ISO cable gland. Clamping capacity 7 to 10 mm.

References of accessories



XCS-Z91

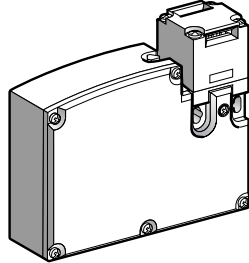
Description	For use with limit switches	Unit reference	Weight kg
<b>Blanking plugs for operating head slot</b> (Sold in lots of 10)	XCS-PA, XCS-TA, XCS-TE	<b>XCS-Z28</b>	0.050
<b>Tool for forced opening of interlocking device</b> (Sold in lots of 10)	XCS-TE	<b>XCS-Z100</b>	0.050
<b>Padlocking device to prevent insertion of operating key, for up to 3 padlocks (padlocks not supplied)</b>	XCS-PA, XCS-TA, XCS-TE	<b>XCS-Z91</b>	0.053

(1) Adjustable throughout 360° in 90° steps. Blanking plug for operating head slot included with switch.  
 (2) For cable entries tapped for n° 11 (Pg 11) cable gland, replace the last number in the reference by **1** (see page 32934/2).  
 Example: XCS-PA592 becomes **XCS-PA591**.  
 (3) Schematic diagrams shown represent the contact states whilst the operating key is inserted in the head of the switch.

# Limit switches

For safety solutions using Preventa Plastic, turret head (1), types XCS-PA, XCS-TA and XCS-TE 1 ou 2 cable entries M16 x 1.5 (2)

Type of switch	With interlocking, locking by electromagnet
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Type of interlocking	<b>Locking on de-energisation and unlocking on energisation of electromagnet (3).</b> To order a limit switch with locking on energisation and unlocking on de-energisation of the electromagnet, replace the 2 <sup>nd</sup> number by 5 in the references shown below. Example : XCS-TE5312 becomes XCS-TE5512.		
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Supply voltage of electromagnet	~ or = 24 V (50/60 Hz on ~)	~ or = 120 V (50/60 Hz on ~)	~ or = 230 V (50/60 Hz on ~)
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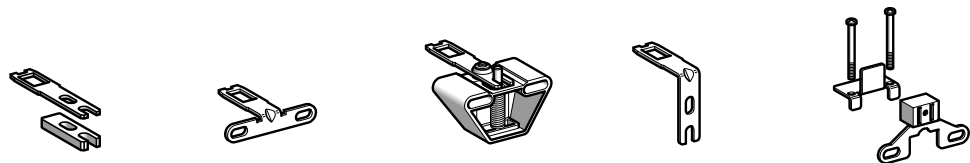
## References of switches without operating key (⊖ N/C contact with positive opening operation)

2-pole N/C + N/O break before make slow break (4)		XCS-TE5312 ⊖	XCS-TE5332 ⊖	XCS-TE5342 ⊖
2-pole N/O + N/C make before break slow break (4)		XCS-TE6312 ⊖	XCS-TE6332 ⊖	XCS-TE6342 ⊖
2-pole N/C + N/C slow break (4)		XCS-TE7312 ⊖	XCS-TE7332 ⊖	XCS-TE7342 ⊖
Weight (kg)	0.360	0.360	0.360	

## Electromagnet characteristics

Load factor	100 %		
Rated operational voltage	~ or = 24 V	~ or = 120 V	~ or = 230 V
Voltage limits	- 20 %, + 10 % of the rated operational voltage (including ripple on =) conforming to IEC 947-1		
Service life	20,000 hours		
Consumption	10 VA max.		

## References of operating keys and guard retaining device



Description	Straight key	Key with wide fixing (5)		Pivoting key	Right-angled key	Guard retaining device (6)
For limit switches XCS-PA, TA, TE	XCS-Z11	XCS-Z12	XCS-Z15	XCS-Z13	XCS-Z14	XCS-Z21
Weight (kg)	0.015	0.015	0.012	0.085	0.025	0.080

- (1) Adjustable throughout 360° in 90° steps. Blanking plug for operating head slot included with switch.
- (2) For cable entries tapped for n° 11 (Pg 11) cable gland, replace the last number in the reference by 1 (see page 32934/3).  
Example: XCS-TE5312 becomes XCS-TE5311.
- (3) A special tool included with the limit switch enables forced opening of the interlocking device, allowing key withdrawal and subsequent opening of the N/C safety contacts.
- (4) Schematic diagrams shown represent the contact states whilst the operating key is inserted in the head of the switch.
- (5) 2 key lengths, XCS-Z12: L = 40 mm, XCS-Z15: L = 29 mm.
- (6) Only for use with XCS-PA and XCS-TA limit switches used in conjunction with operating keys XCS-Z12, XCS-Z13 and XCS-Z15.

Dimensions: 32935/3 page 32935/4  
pages 32935/2 and Schemes: